

Receiving Report

Date: 14-1-3 Batch No: 1278600
 Supplier: ThyssenKrupp Dart P/O: 22423

Packing Slip: Yes ☒ No ☐ Release Note Attached: Yes ☒ No ☐ N/A ☐
 Invoice: Yes ☒ No ☐ Waybill Attached: Yes ☒ No ☐ N/A ☐
 Receipt: Cash ☐ Cr ☒ Shipment Complete: Yes ☒ No ☐ N/A ☒
 QC6 Inspection 8/16/07 N/A ☒
 Work Order 8/16/07 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

SP

Production/Admin: 14-1-3
 Date
 Received/Costing SP
 Initial

Location

B I L L O F L A D I N G

No: PEC 856431

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 02Jan14 at 11:01 From PFW
Probill

Via VIM TRANSFER

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-636341- 1 Your PO # 22423

ALUMINUM PLATE 7075-T651

.750" THICK X 2.5000" X 144.0000"

BOTH ORDER SAME TIME PACKAGE QUOTE

Heat Number	Tag No
658349A6	248088

Quantity	PCS	Wt LBS
2.50 SFT	1	30

2) Our Order PEC-636341- 2 Your PO # 22423

ALUMINUM PLATE 7075-T651

.750" THICK X 4.0000" X 144.0000"

Heat Number	Tag No
658349A6	582551

Quantity	PCS	Wt LBS
4.00 SFT	1	48

Tags	PCS	LBS
2	2	78

TOTAL:

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 2 BDLS GW. 105 LBS

***** CLOSED FOR THE HOLIDAYS *****
ON DEC. 25TH & 26TH, 31ST & JAN. 1ST.
WE ARE OPENED FOR BUSINESS ON DEC. 24, 27 & 30.

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

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DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

HAVE A HAPPY HOLIDAY SEASON!

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

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KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400192780-30		WORK PACKAGE:	CUSTOMER PART NUMBER: ALFLR00430-48.5 +.074/.0		PRODUCT DESCRIPTION: Sawed Plate
KAISER ORDER NUMBER: 1158855	LINE ITEM: 3	SHIP DATE: 09/27/2013	ALLOY: 7075	CLAD: BARE	TEMPER: T651
WEIGHT SHIPPED: 7038 LB	QUANTITY: 12 PCS EST.	B/L NUMBER: 2044196	GAUGE: 0.7800 IN	WIDTH: 48.500 IN	LENGTH: 144.500 IN
SHIP TO: COPPER & BRASS SALES 5450 EAST HOME FRESNO, CA 93727 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US		

MHU 1716701: LOT 658349A6: 8 pieces
MHU 1716704: LOT 658349A6: 4 pieces

Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12 ASTM B 209/Rev10

Test Code: 1512

Test Results:

LOT: 658349A6 CAST: 559 DROP: 04 INGOT: 4

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	80.6 : 82.7 (556 : 570)	71.7 : 73.4 (494 : 506)	13.3 : 13.5

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.22	1.4	0.03	2.5	0.20	5.7	0.03	0.01	0.01	TOT 0.05

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.05
	MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15
										TOT	0.15

Aluminum Remainder

Plant Serial: 4310938

Kaiser Order Number: 1158855

Line Item: 3

KAISER
ALUMINUM
FABRICATED PRODUCTS

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Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

James Hemenway

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	MAX 0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

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JAMES HEMENWAY, LABORATORIES SUPERVISOR

James Hemenway

Plant Serial: 4310938
Kaiser Order Number: 1158855
Line Item: 3



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22423

Purchase Order Date 12/18/2013

PO Print Date 12/18/2013

Page Number 1 of 1

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444
Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Chantal Lavoie

REUSED \$

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B0.750X2.500	7075-T6 BAR 0.750" X 2.500"	1/8/2014 Yes 1/8/2014		12.00 ✓ f	\$14.33	\$172.00
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12							
Line Total:							\$172.00
2	M7075T6B0.750X4.000	7075-T6 BAR 0.750" X 4.000"	1/8/2014 Yes 1/8/2014		12.00 ✓ f	\$23.67	\$284.00
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12							

Line Total: \$284.00

PO Total: \$456.00

PO Instructions: NO: PEC ST-636071

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required - YES NO
PST# 6122-5207

Change Nbr: 2 Change Date: 12/18/2013